SIZE EFFECT IN CONCRETE STRUCTURES: FAILURES, SAFETY AND DESIGN CODES

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Basic Facts about Quasibrittle Size Effect

FAILURE TYPES **b)** Brittle a) Plastic

- No localization, simultane- Localizes, propagates, ous, strengths are summed
- C.o.V. decreases with structure size as $1/\sqrt{D}$
- Gaussian distribution

- **one element controls** P_{max}
- No decrease of C.o.V. with size $D \Rightarrow$ high scatter
- Weibull distribution

c) Quasibrittle

Finite fracture process zone:

Small size: Quasi-Plastic. \rightarrow Large size: Brittle.

QUASIBRITTLE MATERIALS

concrete (archetypical)

fiber composites

<u>rocks</u>

<u>sea ice</u>

toughened ceramics

rigid foams

wood

consolidated snow

particle board

paper, carton

cast iron

nanocomposites *metallic thin films* biological shells—nacre mortar masonry fiber-reinforced concrete stiff clays silts, cemented sands grouted soils particle board *refractories* bone, cartilage coal modern tough alloys,...



Geometric similarity of fractures at different size is a required hypothesis for Type 2 size effect. Here is a demonstration that it holds true for beam shear failures at different sizes.



Cause of Size Effect (of Type 1) for Failure at Crack Initiation

Small



$$\sigma_N = \sigma_\infty \left(1 + \frac{rD_b}{D}\right)^{1/r}$$

(Alternative derivation: by fracture mechanics for $a \rightarrow 0$)

Size Effect (of Type 2): Dimensional Analysis and Asymptotic Matching 4 variables: f_t' [N/m²], G_f [J/m²], D [m], σ_N [N/m²] Characteristic material length implied (Irwin 1958): $l_0 = EG_f / f_t^{2}$ Buckingham theorem: Large crack at max. load Max. load given by: $f(\Pi_1, \Pi_2) = 0$ or $f\left(\frac{\sigma_N^2 D}{f_t^{'2} l_0}, \frac{\sigma_N^2}{f_t^{'2}}\right) = 0$ If $D \ll l_0$: $f\left(\frac{\sigma_N^2}{f_t^{'2}}\right) = 0 \rightarrow \sigma_N \sim f_t^{'} = \text{const.}$ $\log \sigma_N$ If $D >> l_0$: $f\left(\frac{\sigma_N^2 D}{f_{\cdot}^{2} l_0}\right) = 0 \rightarrow \sigma_N \sim \sqrt{EG_f / D} \sim D^{-1/2}$ Expansion of $f(\Pi_1, \Pi_2) = 0$ up to 2^{nd} order terms yields approx. size effect law: $\log D$ $\sigma_{N} = Bf_{t}(1 + D/D_{0})^{-1/2}$ Bazant, PNAS 2004

Derivations of Size Effect Law

1. Analytical:

- Simplified energy release analysis
- Simplified contour integration of Jintegral
- Dimensional analysis with asymptotic matching
- Asymptotic transformations of diff.eqs. with boundary conditions
- Asymptotic analysis of equivalent LEFM
- Asymptotics of cohesive crack model (smeared-tip method)
- Asymptotic expansion of J-integral
- Deterministic limit of probabilistic nonlocal theory

- 2. Numerical:
- FEM with strongly nonlocal damage models
- FEM with gradient (weakly nonlocal) models
- Random Lattice Discrete
 Particle Model
- Limit of nonlocal probabilistic FEM

MATERIALS: Concretes, rocks, sea ice, toughened ceramics, fiber composites, brittle foams, wood, snow (avalanches), particle board, paper, ...

Asymptotic Matching Size Effect of Divinycell H100 Foam





Energetic (Quasibrittle) Mean Size Effect Laws and Statistical Generalization



Classical Narrow-Range Test Data for Size Effect on Shear Strength of R.C. Beams without Stirrups



Reduced-Scale Tests of Beam Shear Failure at Northwestern (aggregate < 48 mm)

$$\sigma_N = \sigma_p (1 + d/d_0)^{-1/2}$$



Incorporating the size effect into design code formulas for reinforced concrete is easy:

Multiply the formula for the strength contribution of concrete by the size effect factor:

$$\mathcal{9} = \frac{1}{\sqrt{1 + d / d_0}}$$

(type 2 size effect)

Design Formula for Shear in R.C. Beams

• Proposed in *fib* 2010 Draft

$$V_{Rd,c} = k_v \frac{\sqrt{f_{ck}}}{\gamma_c}$$

$$\begin{cases} = \frac{200}{1000 + 1.3z} \le 0.15 & \text{if } \rho_w = 0 \\ = 0.15 & \text{if } \rho_w \ge 0.08\sqrt{f_{ck}} / f_{yk} \end{cases}$$

Proposed by ACI-446 (fracture mechanics based)

$$v_{c} = \mu \rho_{w}^{3/8} \left(1 + \frac{d^{0.4}}{a^{0.4}} \right) \sqrt{\frac{f_{c}}{1 + d/d_{0}}}, \quad d_{0} = \kappa f_{c}^{'-2/3}$$

where $\kappa = 3800 \sqrt{d_{a}}$ if d_{a} is known, $\kappa = 3330$ if not

DEFICIENCIES: 1) Invalid derivation from *Modified* Compression Field Theory, MCFT, based on plasticity for crack initiation. 2) Effects of ρ_w and a/d ignored. 3) No size effect if minimum shear reinforcement exists 4) etc.

If stirrups \geq minimum stirrups, the size effect still exists, though pushed into larger sizes (d_0 will increase by about one order of magnitude).

Comparison of **CURVES OF SHEAR FORCE** $V_u = b_w d v_u$ **vs. SIZE** d in current codes



Note: The curves are scaled to the same initial tangent

Stress transmitted across crack is not the reason





For small beams, the contribution of crackbridging stress is significant, i.e., 40%; while for 1.8 m deep beams, it is negligible, i.e., 9%.

Failure Mechanism in Shear Test of Large Beam

Toronto, 1.89 m deep



FEM, crack band microplane model \downarrow^V





Negligible shear stresses on crack face !

EXPLANATION: In larger beams, f_c ' doesn't get mobilized through the whole cross section



Stresses calculated by microplane crack band model calibrated by Toronto tests

Problems with Explaining the Size Effect by Reduction in Interface Shear Transfer Resistance (Collins et al.)

- Conflicts with dimensional analysis based on known asymptotic properties (the asymptotic slope of -1 is excessive, thermodynamically impossible).
- Is not general: Doesn't work for other failure types and materials with the same kind of size effect (e.g. punching shear or compressive crushing).
- In large beams, the tensile cohesive stresses along the diagonal crack at peak load are negligible compared to the compressive stress parallel to the crack.

- In large beams, the interface shear due to aggregate interlock contributes only a minor part to the total shear strength, although it has an significant effect in small beams.
- Localization, with increasing size, of the compressive stress profile across the ligament above the tip of the diagonal crack leads to compressive crushing of concrete at peak load.
- Crack spacing is a secondary influence, not the primary cause of size effect.







Size Effect in Beam Shear by Crack-Band Microplane Finite Element Model

Compression

splitting & crushing

Simulation of Toronto test



Fracture mechanics based finite element simulations support the size effect law:

$$v_n = \frac{v_0}{\sqrt{1 + d/d_0}}$$



 $v_0 = 1.80 \text{ MPa}$ $d_0 = 2.47 \text{ m}$

Structural Failures with Evidence of Size Effect

Schoharie Creek Bridge N.Y. Thruway, 1987







Sleipner A Platform, Norway



Sank 23 Aug, 1991

~ 82 m deep water ~ 190 m tall

Failure of Sleipner A Platform



Kobe (Hyogo-Ken Nambu) Earthquake, 1995, Hanshin Viaduct

size effect due to compression fracture



Kobe Earthquake 1995, Hanshin Viaduct

and the second second	The century's worst	
	1905 1906 1908 1920 1923 1976 1985 1988 1989 1990 1990 1993 1994 1995	Kangra, India San Francisc Messina, Italy Gansu, China Sagami Bay, Tangshan, Na Mexico City, Armenia San Francisc North West In South West I Northridge, C Kobe, Japar
	1	

quakes

		VICUIIIS	
1905	Kangra, India	357,000	8.3
1906	San Francisco, California, USA	700	8.3
1908	Messina, Italy	160,000	7.5
1920	Gansu, China	100,000	8.6
1923	Sagami Bay, Japan	200,000	8.3
1976	Tangshan, North East China	695,000	7.9
1985	Mexico City, Mexico	7,000	8.1
1988	Armenia	45,000	6.9
1989	San Francisco, North California, USA	67	7.1
1990	North West Iran	40,000	7.7
1993	South West India	13,000	6.4
1994	Northridge, California, USA	61	6.7
1 99 5	Kobe, Japan	5,000	7.2

Victime Dichtor scale

- Size effect due to compression fracture (in bending)

Cypress Viaduct (1989) Nimitz Freeway, Oakland, CA



Cypress Structure : Typical Bent with Hinged Frames



Crack Initiation at Hinge Location



Typical Failure Mode of Bent

After Salvadori

Loma Prieta Earthquake

Schoharie Creek Bridge N.Y. Thruway, 1987







Shear Failure—Size effect was a major factor



Blvd. de la Concorde, Laval, Quebec, North suburb of Montreal, Sept. 30, 2006

Wilkins Air Force Depot Warehouse, Shelby, Ohio

Failed 1955

Beam Depth: 0.914 m



Koror-Babeldaob Bridge in Palau

Built 1977, failed 1996. Max. girder depth 14 m, span 241 m (world record).

AA Yee, ACI Concr.Int. ,June1979,22-23

Koror-Babeldaob Bridge in Palau Built 1977, failed 1996.



Reappraisal of Some Structural Catastrophes: <u>SIZE EFFECT WAS AN IMPORTANT FACTOR!</u>

Strength I	Reduction
Plain Concrete : Due to S	ize Effect
Malpasset Dam, France (failed 1959)	77%
St. Francis Dam, L.A. (failed 1928)	60%
plinth of Schoharie Creek Bridge, 1987	46%
Reinforced concrete :	
Cypress Viaduct column, Oakland, 1989 earthquake	30%
Hanshin Viaduct columns, Kobe, 1995 earthquake	38%
bridge columns, L.A., 1994 Norridge earthquake	30%
Sleipner A Oil Platform, plate shear, Norway, 1991	34%
Warehouse, beam shear, Wilkins AF, Shelby, OH '55	32%
record-span box girder, Palau, failed 1996 - prelim.:	?>50%
Laval Overpass, Montreal, beam shear, 2006	>40%
	Plain Concrete :Due to SMalpasset Dam, France (failed 1959)St. Francis Dam, L.A. (failed 1928)plinth of Schoharie Creek Bridge, 1987Reinforced concrete :Cypress Viaduct column, Oakland, 1989 earthquakeHanshin Viaduct columns, Kobe, 1995 earthquakebridge columns, L.A., 1994 Norridge earthquakeSleipner A Oil Platform, plate shear, Norway, 1991Warehouse, beam shear, Wilkins AF, Shelby, OH '55record-span box girder, Palau , failed 1996 - prelim.:Laval Overpass, Montreal, beam shear, 2006

Evidence from Individual Laboratory Tests on the Same Concrete


Evidence from Large Worldwide Laboratory Database



Beam Shear Histogram



Interval averages of $\rho_{\rm w}$, a/d, d_{aggr} vary over size range!





Restricting Strength Range of Data to Achieve Approximately the Same Means of $\rho_{w'}$ $a/d_{,} d_{a}$ in All Size Intervals



Mean size effects revealed by several data subbases with <u>bias</u> <u>filtered out</u> to make averages of ρ_{w} , a/d, d_{aggr} <u>uniform</u>



Note: The means agree with ACI-446 size effect curve. The slope is never steeper than -1/2 (thermodynamically impossible anyway).

Database Contaminated by Variation of Secondary Parameters



Filtered Database with Nearly Uniform Steel Ratio, Shear Span & Aggregate Size



Decrease of Safety Margin with Increasing Size

Probability Distribution of Shear Strength



Relation of Size Effect Test Result to pdf of Database



Shift of Resistance cdf Due to Size Increase (No Stirrups)



Do stirrups suppress the size effect?

Size effect factor for beams with stirrups



 $d_{s0} = 10d_0$

(type 2 size effect)

Classical tests of geometrically similar R.C. beams made with the same concrete indicate that <u>stirrups mitigate but do not</u> <u>eliminate the size effect:</u>



Statistical Bias in Database

Two main causes of statistical bias:

- 1) The data points are *crowded* in small size range
- 2) In different size ranges, the distributions of <u>secondary influencing</u> <u>parameters are not uniform</u>



Regression After Suppressing the Bias



Mean $\rho_w = 1.9\%$ Mean a/d = 3.3 Mean v_s = 0.6 Mpa Mean d_a = 20 mm

Tiny circles: points filtered out Big circles: points retained Blue diamonds: interval centroid

Numerical Simulations Based on M4 Model

Calibrated by Toronto Tests





Crack-Band Microplane FEM Simulations of 1.89 m Deep Toronto Beam, Min. Stirrups



Scaled down

1.2



Newly Collected Database for Shear Beams with Stirrups



Unequal Safety Margin if Size Effect Ignored



Failure Probability of RC Beams with Stirrups





^{*} of individual data points: (weight) ~ 1 / (number of points in interval)



Shear Strength Design Equation Calibrated by Least-Square Nonlinear Regression—<u>ACI-446 Proposal to ACI-318, Aug.2006</u>



Capture Size Effect by Proper Statistical Analysis

Two main causes of statistical bias:

- 1) The data points are crowded in small size range
- 2) In different size ranges, the distributions of secondary influencing parameters are not uniform





Database Contaminated by Variation of Secondary Parameters



Filtered Database with Nearly Uniform Steel Ratio, Shear Span & Aggregate Size



Restricting Strength Range of Data to Achieve Approx. the Same Means of $\rho_{w'}$ $a/d_{,} d_{a}$ in All Size Intervals





^{*} of individual data points: (weight) ~ 1 / (number of points in interval)

EFFECT OF STIRRUPS:

• Stirrups can push the size effect up by an order of magnitude of D/l_0 but cannot prevent it.

 Increasing stirrup ratio in large beams is ineffective and can even reduce the shear strength.

Covert Safety Factors



Overt and Covert Understrength Factors

Safe Design Criterion

Currently: $Max(1.6L+1.2D, 1.4D; ...) \le \varphi F$

 φ = strength reduction (understrength) factor intended to distinguish **brittleness** φ = 0.75 for shear F = load capacity by design formula

Problem: *F* is a **fringe formula**, involving **Covert understrength factors**:

- φ_f for formula error • φ_f — for material strength random
- φ_m for material strength randomness

Required Revision:

 $Max(1.6L+1.2D, 1.4D; ...) \leq \varphi \varphi_f \varphi_m F$

 $\varphi_f \approx 0.65, \ \varphi_m \approx 0.83$ for shear
Obscuring Effect of Covert Understrength Factors on Forensic Evidence

Safety factor for shear:

• Small beam:

$$\varphi = \frac{1.6}{0.75 \times 0.83 \times 0.65} = 3.8 = average$$

- range from 2.3 to 7

• Large beam (for size effect ratio = 2):

$$\varphi = \frac{1.4}{0.75 \times 0.83 \times 0.65 \times 2} = 1.7 = \text{average} \\ \text{range from 1.05 to 3}$$

Why is the size effect rarely identified, in analyzing disasters?
More than one mistake is needed to bring down a structure.

Failure of Sleipner A Platform



How to Remedy Misleading Covert Understrength Factors in Codes Option 1 Option 2

- •Use **mean** prediction formulas, **not fringe** formulas
- Use mean material strength $\overline{f_c}$ (or f'_{cr}), **not** reduced strength f'_c
- In addition to the current understrength factor $\varphi = \varphi_b$, accounting for brittleness, impose understrength factors :
- $arphi_f$, for error of formula

 $-\dot{\varphi_m}$, for material strength randomness and specify their C.o.V.'s ω

For shear:
$$\varphi_b = 0.75, \ \varphi_f = 0.65, \ \varphi_m = 0.83$$

- Keep the current fringe formulas
- Keep the reduced strength f_c'
- Specify the implied understrength factors

 φ_f and φ_m

with the coefficients of variations, e.g. $\omega_f = 22\%$ and $\omega_m = 19\%$

and with the probability cut-offs, e.g. 65% and 75%

Only this will render reliability assessment meaningful !

Wrong Size Effect Hidden in Excessive Self Weight Factor





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Max $(1.6L+1.2D, 1.4D; ...) \le \varphi \varphi_f \varphi_m F$

 $\varphi_f \approx 0.65, \ \varphi_m \approx 0.83$ for shear



II. Size Effect in Punching Shear of RC Slabs

ACI-445C-Database for Punching of Slabs

440 Tests (60 researchers)

d (effective depth of slabs) ranges from 1.18 in. to 26.3 in (from 30 to 668 mm).

 f_c (concrete strength) ranges from 1160 to 17114 psi (from 8 to 118 MPa)

 ρ (longit. reinforcement ratio) ranges from 0.1% to 7.3%

Formulae in Main Design Codes



V_c=total căpacity b_o=control perimeter b_{OF}=control perimeter (EC) d =effective depth f_c = concrete strength ξ =Size effect term in EC _______ ratio (longitudinal)

 ψ =slab rotation term (MC) θ = size effect term in



Databas e filtering (continued)

Mean steel ratios

Mean *b/d*

Mean c/b



Premise:

1) The tests relevant to size effect are limited and not scaled

2) Microplane model M7 gives generally excellent fits of test data on concrete failures

Approach:

- Calibrate M7 parameters by fitting existing test data with limited size range and different structural geometries
- Then use calibrated M7 to predict the size effect by simulating scaled specimens

Calibration of M7 by Multivariate Regression of Test Data for Effect of Other Parameters

Tests by Elstner and Hognestad 1956





Tests by Lips et al. 2012



Verification with microplane model M7 for slabs without shear reinforcement



Cross points hold for finite element analysis results (simulations of the experimental works) Circle points hold for the experimental results Solid lines refer to the size effect fit of the FEM results

980

Verification with microplane model, for slabs <u>with</u> shear reinforcement

Test data of Birkle, 2004, and fits by proposed size effect equaton



curves of tests and corresponding FEMs Not perfectly scaled specimens (1 : 1.6) Finite element models and corresponding fracture patterns **Perfectly scaled** FEM without and with shear reinforcement



D = slab thickness, c = side of column, b = its perimeter



Size Effect in Torsion



II. Size Effect in Torsional Failures

Plain concrete beams, solid cross sections

Size effect plot (log-scale)

Failure pattern



Bažant, Z. P., and Sener, S., "Size Effect in Torsional Failure of Concrete Beams," Journal of Structural

Size Effect on Torsional Failure

Plain concrete beams – reduced scale tests



- 3 sizes tested in lab, *d* = 1.5", 3", 6")
- Size range extended using microplane model M7, to 1:13
- Type I failure as soon as peak torque is reached

Bažant, Z. P., and Sener, S., "Size Effect in Torsional Failure of Concrete Beams," Journal of Structural Engineering, V. 113, No. 10, 1987, pp. 2125-2136.

Torsional failures : model validation

Plain concrete beams tested by Hsu (1968)



- Effects of size (and shape) observed in tests
- Model predictions match tests very well lends confidence to the model

Hsu, T. T. C., "Torsion of Structural Concrete—Plain Concrete Rectangular Sections," Torsion of Structural Concrete, SP-18, American Concrete Institute, Farmington Hills, MI, Jan. 1968, pp. 203-238.

Torsion of <u>RC</u> Beams: Model Validation



- Note: Strong effect of <u>reinforcement</u> ratio.
- Predictions by calibrated model match tests very well – lends confidence to the model

Hsu, T. T. C., "Torsion of Structural Concrete—Behavior of Reinforced Concrete Rectangular Members," Torsion of Structural Concrete, SP-18, Am. Concrete Institute, Farmington Hills, MI,

Size effect in torsional failuress Interestingly, is of <u>Type 1</u>, even with stirrups



Size Effect on Columns, Prestressed Beam Flexure, Composite Beams and Other Types of Failure

See Bazant's website

Code Articles Requiring Size Effect

- shear of beams without and with stirrups
- torsion of beams
- punching of slabs
- shear of deep beams
- bar splices and development length
- all failures due to compression crushing of concrete, as in
 - -- columns,
 - -- prestressed beams,
 - -- arches
 - -- bearing strength
 - -- strut-and-tie models

- failure of composite beams due to failure of connections
- precast concr. connections
 - -- grouted joints,
 - -- shear keys,
 - -- connectors,
 - -- toppings
- softening seismic failures
- delamination of bonded
 laminate retrofit
- flexure of plain concrete
- strength reduction factors for brittle failures
- load factors for self-weight

Thanks for listening

Questions, please?